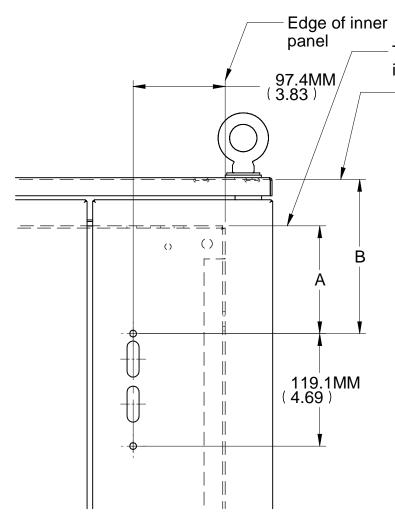
HFMD/HFMDT - SERIES

BUL86334

REV. A

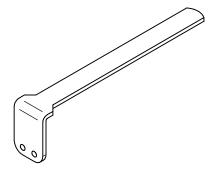
ASSEMBLY INSTRUCTIONS FOR HFMD/HFMDT flange disconnect kit



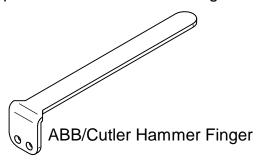
Top edge of inner panel

Inside of top panel

ITE Siemens Max-Flex finger



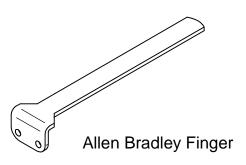
Square D/General Electric Finger



	HME Height	Α	В
	1400MM	114.2MM	163.2MM
		(4.50)	(6.43)
	1600MM	214.2MM	263.2MM
		(8.43)	(10.36)
	1800MM	314.2MM	363.2MM
ı		(12.37)	(14.30)
	2000MM	414.2MM	463.2MM
		(16.31)	(18.24)
	2200MM	514.2MM	563.2MM
		(20.24)	(22.17)





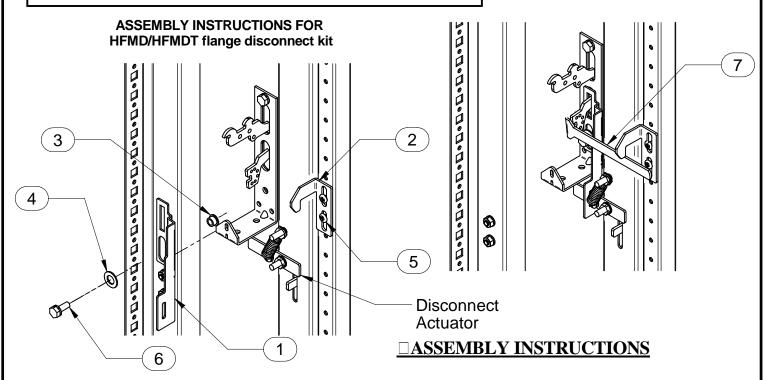




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ITEM	DESCRIPTION	QTY
1	HFMD SLIDE ARM	1
2	HFMD - DOOR HOOK	1
3	NYLON BUSHING	1
4	WASHER - 13/32 X 47/64 FLAT ZP	1
5	SCREW - #12 X 1/2" PAN HEAD PHILLIPS SELF TAPPING	2
6	1/4-20 X 3/4 HEX BOLT	1
7	HFMD - FINGER	4

TOOL BOX

Phillips
Screw Driver

- **A)** Refer to the handle operator instructions for proper installation of the handle.
- **B**) Remove the bottom screw from the handle operator. Slide the slide arm (item 1) over the disconnect actuator and the lower arm of the handle. Install the nylon bushing (item 3) into the back side of the slide arm(item 1). Use the screw from the handle and the supplied washer (item 4) and insert it through the nylon bushing (item 3) and into the handle. If the screw that comes with the handle is too short use the supplied screw (item 6) and the lock washer from the handle screw.
- C) Install the correct HFMD finger (item 7) (refer to page 1) with the hardware supplied with the handle.
- **D**) Install the door hook (item 2) on the door frame using two threadrolling screws (item 5).
- **E**) Test function of the disconnect by having the master door closed, handle in the "ON" position (test before power is added to the unit). Open master door, the HFMD finger (item 7) should engage the door hook (item 2) and not allow the master door to open. Switch handle to "OFF" position and master door should open.

